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DATE MAILED: 01/06/2003

APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.	
08/991,113	12/16/1997	ALGIRDAS A. UNDERYS	FINKL-183-US	2118	
759	90 01/06/2003				
JAMES G. STAPLES ESQ			EXAMINER		
	OUTH PPORT AVENUE	3	WYSZOMIERS	WYSZOMIERSKI, GEORGE P	
CHICAGO, IL 60614			ART UNIT	PAPER NUMBER	
			1742	27	

Please find below and/or attached an Office communication concerning this application or proceeding.

		Application No. Applicant(s)			
•		08/991,113	UNDERYS, ALGIRDAS A.		
	Office Action Summary	Examiner	Art Unit		
t		George P Wyszomierski	1742		
The MAILING DATE of this communication appears on the cover sheet with the correspondence address Period for Reply					
A SHORTENED STATUTORY PERIOD FOR REPLY IS SET TO EXPIRE 3 MONTH(S) FROM THE MAILING DATE OF THIS COMMUNICATION.  - Extensions of time may be available under the provisions of 37 CFR 1.136(a). In no event, however, may a reply be timely filed after SIX (6) MONTHS from the mailing date of this communication.  - If the period for reply specified above is less than thirty (30) days, a reply within the statutory minimum of thirty (30) days will be considered timely.  - If NO period for reply is specified above, the maximum statutory period will apply and will expire SIX (6) MONTHS from the mailing date of this communication.  - Failure to reply within the set or extended period for reply will, by statute, cause the application to become ABANDONED (35 U.S.C. § 133).  - Any reply received by the Office later than three months after the mailing date of this communication, even if timely filed, may reduce any earned patent term adjustment. See 37 CFR 1.704(b).  Status					
1)⊠	Responsive to communication(s) filed on 17 C	October 2002 .			
2a)⊠	This action is <b>FINAL</b> . 2b) ☐ Thi	is action is non-final.			
3) Since this application is in condition for allowance except for formal matters, prosecution as to the merits is closed in accordance with the practice under <i>Ex parte Quayle</i> , 1935 C.D. 11, 453 O.G. 213.  Disposition of Claims					
4)⊠ Claim(s) 4,6-17 and 19 is/are pending in the application.					
•	4a) Of the above claim(s) <u>10-14</u> is/are withdrawn from consideration.				
	5) Claim(s) is/are allowed.				
	s)⊠ Claim(s) <u>4,6,7,15-17 and 19</u> is/are rejected.				
·	7)⊠ Claim(s) <u>8 and 9</u> is/are objected to.				
8) Claim(s) are subject to restriction and/or election requirement.  Application Papers					
9) 🗌 🤄	The specification is objected to by the Examiner	r.			
10) ☐ The drawing(s) filed on is/are: a) ☐ accepted or b) ☐ objected to by the Examiner.					
Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a).					
11) ☐ The proposed drawing correction filed on is: a) ☐ approved b) ☐ disapproved by the Examiner.					
If approved, corrected drawings are required in reply to this Office action.					
12)☐ The oath or declaration is objected to by the Examiner.					
Priority under 35 U.S.C. §§ 119 and 120					
13) Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f).					
a) ☐ All b) ☐ Some * c) ☐ None of:					
1. Certified copies of the priority documents have been received.					
	2. Certified copies of the priority documents have been received in Application No				
<ul> <li>3. Copies of the certified copies of the priority documents have been received in this National Stage application from the International Bureau (PCT Rule 17.2(a)).</li> <li>* See the attached detailed Office action for a list of the certified copies not received.</li> </ul>					
14) Acknowledgment is made of a claim for domestic priority under 35 U.S.C. § 119(e) (to a provisional application).					
<ul> <li>a)           The translation of the foreign language provisional application has been received.</li> <li>15)           Acknowledgment is made of a claim for domestic priority under 35 U.S.C. §§ 120 and/or 121.</li> </ul>					
Attachment(s)					
2) Notic	e of References Cited (PTO-892) e of Draftsperson's Patent Drawing Review (PTO-948) mation Disclosure Statement(s) (PTO-1449) Paper No(s)	5) Notice of Informal F	r (PTO-413) Paper No(s) Patent Application (PTO-152)		
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1. The nonstatutory double patenting rejection is based on a judicially created doctrine grounded in public policy (a policy reflected in the statute) so as to prevent the unjustified or improper timewise extension of the "right to exclude" granted by a patent and to prevent possible harassment by multiple assignees. See *In re Goodman*, 11 F.3d 1046, 29 USPQ2d 2010 (Fed. Cir. 1993); *In re Longi*, 759 F.2d 887, 225 USPQ 645 (Fed. Cir. 1985); *In re Van Ornum*, 686 F.2d 937, 214 USPQ 761 (CCPA 1982); *In re Vogel*, 422 F.2d 438, 164 USPQ 619 (CCPA 1970);and, *In re Thorington*, 418 F.2d 528, 163 USPQ 644 (CCPA 1969).

A timely filed terminal disclaimer in compliance with 37 CFR 1.321(c) may be used to overcome an actual or provisional rejection based on a nonstatutory double patenting ground provided the conflicting application or patent is shown to be commonly owned with this application. See 37 CFR 1.130(b).

Effective January 1, 1994, a registered attorney or agent of record may sign a terminal disclaimer. A terminal disclaimer signed by the assignee must fully comply with 37 CFR 3.73(b).

2. Claims 6, 7, 15, and 16 are rejected under the judicially created doctrine of obviousness-type double patenting as being unpatentable over claims 1-13 of U.S. Patent No. 6,398,885.

Although the conflicting claims are not identical, they are not patentably distinct from each other because both the '885 claims and the present claims are drawn to methods for treating tool steel blocks by placing same in a mounting apparatus subjected to the effects of infrared radiation, preferably from a tungsten halogen lamp (see '885 claim 6), and in an ambient atmosphere (see the "subjecting" step of '885 claim 1). The difference between the instant claims and the '885 claims is that the '885 claims recite a number of limitations which are not recited in the instant claims. However, none of these limitations are inconsistent with the presently claimed process, and it appears that carrying out any process as defined in the '885 claims would necessarily produce a result in which one also carries out the process as defined by the present claims.

Consequently, no patentable distinction is seen between the presently claimed process and that of the '885 patent.

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3. Claim 4 is rejected under the judicially created doctrine of obviousness-type double patenting as being unpatentable over claims 1-13 of U.S. Patent No. 6,398,885 in view of either McGinty (U.S. Patent 4,540,876) or Heath (U.S. Patent 4,620,884). The claims of the '885 patent do not recite the reflective surface as recited in instant claim 4. Both McGinty and Heath indicate that it was well-known in the art at the time of the invention to employ reflective surfaces in infrared treatment furnaces; see McGinty claim 1, lines 2-4 or Heath column 4, lines 1-5. These disclosures would have rendered it obvious to one of ordinary skill in the art to utilize the presently claimed reflective surfaces when performing the process according to the '885 claims.

4. Claim 17 is rejected under the judicially created doctrine of obviousness-type double patenting as being unpatentable over claims 1-13 of U.S. Patent No. 6,398,885 in view of any of Fielding et al. (U.S. Patent 4,221,956), Erikson et al. (U.S. Patent 4,224,504), Crossley et al. (U.S. Patent 4,868,371), or Westerberg et al. (U.S. Patent 6,013,900). The '885 claims do not recite the maximum temperature as recited in instant claim 17. The examiner's position is that it would have been obvious to one of skill in the heat treating art that the maximum temperature which can be achieved in a heat treating process is the temperature of the actual heat source. In the case of infrared heat treatment using a tungsten halogen lamp (as done in '885 and the presently claimed process), that temperature would be approximately that as presently claimed, as evidenced by Fielding column 4, lines 5-10, Erikson column 4, lines 6-11, Crossley claim 1, step (a), or Westerberg column 3, line 63 to column 4, line 4. Given the general knowledge of

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tungsten halogen lamp temperatures as recited in the secondary references, one of ordinary skill in the art would conclude that the temperature recited in instant claim 17 would approximate the maximum temperature achievable in the '885 process.

- 5. Claim 19 is rejected under the judicially created doctrine of obviousness-type double patenting as being unpatentable over claims 1-13 of U.S. Patent No. 6,398,885 in view of McGinty. The '885 claims define a process which includes heat treating a tool steel workpiece by the effects of a source of infrared energy, but do not recite the specific reflective material as set forth in the instant claim. McGinty column 3, lines 36-38 indicate that it was conventional in the art at the time of the invention to employ gold plated reflective walls in infrared heat treatment processes. Consequently, to use such a surface in the process as defined by the '885 claims would have been considered an obvious expedient by one of ordinary skill in the art.
- 6. In a response filed October 17, 2002, Applicant alleges that the physical objects worked on or their starting condition are different in the claimed invention than in the '885 process, that the extent of the physical involvement of those objects in the respective processes are different, that the treatments applied are different in the '885 clams than in the claimed process, that the environments used in the two processes are different, and/or that the final products of the two processes are different. Applicant's arguments have been carefully considered, but are not persuasive of patentability because:
- a) In both the instant claims and the '885 claims, the objects being treated may be a steel block, i.e. the preamble of independent claims 15 and 16 refer to treatment of a "block", and the

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'885 claims are drawn to treatment of a shank portion of a die block. (Instant claim 19 is not as specific as to the material being treated other than stating that it is a "tool steel workpiece"). With respect to hardness of the workpiece, the instant claims contain no limitations upon this feature. Thus no patentable distinction is seen in this aspect of the invention versus that claimed in the '885 patent.

- b) With regard to the extent of physical involvement, clearly one of skill in the art recognized that only the portion(s) of metal objects which are actually located in a heat treatment furnace would undergo any significant heat treatment, whether in the process as claimed or that as claimed in the '885 patent.
- c) With regard to the treatment applied, Applicant refers to the statement in '885 claim1 that all but the treated portions of the metal are subjected to ambient conditions and atmosphere. This is true in any physical or chemical process, i.e. in the absence of any deliberate effort to the contrary, the conditions and atmosphere will inherently be "ambient".
- d) A similar situation exists with regard to the environments of the respective heat treatments, i.e. only the treated portions are subjected to a very high temperature or non-ambient condition.
- e) As to the final products, nothing in the instant claims defines or limits the hardness of the workpiece or any portion thereof, either before or after treatment.
- 7. The examiner agrees with Applicant that the process of the '885 claims provides a disincentive against the use of a non-air or vacuum environment in the furnace. While the Heath patent suggests controlling the atmosphere in an infrared heat treating

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process, the Heath teachings would not be sufficient to override this disincentive.

Therefore, claims 8 and 9 are objected to as being dependent upon a rejected base claim, but would be allowable if rewritten in independent form including all of the limitations of the base claim and any intervening claims.

8. THIS ACTION IS MADE FINAL. Applicant is reminded of the extension of time policy as set forth in 37 CFR 1.136(a).

A shortened statutory period for reply to this final action is set to expire THREE MONTHS from the mailing date of this action. In the event a first reply is filed within TWO MONTHS of the mailing date of this final action and the advisory action is not mailed until after the end of the THREE-MONTH shortened statutory period, then the shortened statutory period will expire on the date the advisory action is mailed, and any extension fee pursuant to 37 CFR 1.136(a) will be calculated from the mailing date of the advisory action. In no event, however, will the statutory period for reply expire later than SIX MONTHS from the mailing date of this final action.

9. Any inquiry concerning this communication or earlier communications from the examiner should be directed to George Wyszomierski whose telephone number is (703) 308-2531. The examiner can normally be reached on Monday thru Friday from 8:00 a.m. to 4:30 p.m. Eastern time.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Roy King, can be reached on (703) 308-1146. The fax phone number for this Group is (703) 872-9310 for all correspondence except for After Final amendments in which case the Fax number is (703) 872-9311. The Right fax number for this examiner is (703) 872-9039. Any inquiry of a general nature or relating to the status of this application or proceeding should be directed to the Group receptionist whose telephone number is (703) 308-0661.

GEORGE WYSZOMÉRSKI PRIMARY EXAMINER

GPW December 19, 2002